



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-00
Job Sheet 193310



Part No: RB072610-H-00

Job Qty: 2 pcs

Part Name: Ground Handling Wheels, Universal (Hydraulic)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No:

Due Date: 4/24/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H00 Rev.4 IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	DP	4/24/19	0.00	0.00	Purchasing - 1		DP APR 25 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs		4/24/19	0.00	0.00	Packaging 2 - 1 - B4B		DP APR 25 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S175363



Part: RB072610-H-00

Job No: 193310

Serial No/Batch: S175363

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/25/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	2 pcs	4/24/19	0.00 0.00	QC 6 - 9	MAY 1 5 2019 DAS 40 9-89
					QC 6 - 68	
					QC 6 - 61	
121	Small Fab - 2 - B4B	2 pcs	4/24/19	0.00 2.00	Small Fab - 1 - B4B	DAS 71 9-89
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	19-5-15
					Small Fab - 7 - B4B	
122	QC 5	2 pcs	4/24/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	DAS 40 9-89
					QC 5 - 40	
130	Packaging 3-1 - Stock - B4B	2 pcs	4/24/19	0.00 0.00	Packaging 3 - 1 - B4B	MAY 1 6 2019 DAS 40 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS 28 9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
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					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

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				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - FG - 21	21
				QC 21 - FG - 70	21
				QC 21 - FG - 53	21

140 QC 21 - FG

2 pcs

4/24/19

0.00 0.00

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Part Op 100 - Purchasing - Issue P/O: 042456 MANUFACTURE RB072610-H-00 AS PER DWG Supplier: METEC Certificate
 Descriptions: of conformity is required ***NOTE*** One set includes two assemblies.

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

121 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG. Deburr. 3-Rivet placard 4-Install labels

122 - QC5- Inspect part completeness to step on W/O

130 - QC5- Inspect part completeness to step on W/O - Pack in crate 29"x20"x20" (QTY 2) as per DWG. sheet 1.

NOTE One set includes two assemblies.

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-00P	GROUND HANDLING WHEELS	2 pcs (1 ea)	100-Purchasing	5175357
97524A032	Sealing Blind Rivet	8 Ea (4 ea)	121-Small Fab - 2 - B4B	5145165
RB41011	Dart Tooling Placard, Aluminum	2 pcs (1 ea)	121-Small Fab - 2 - B4B	5021040
RBD3309-1	Label, Remove Before Flight	4 pcs (2 ea)	121-Small Fab - 2 - B4B	5150939
RBD3309-3	Label, Grease Slides	8 pcs (4 ea)	121-Small Fab - 2 - B4B	5172233

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-00P	2	0	0
121-Small Fab - 2 - B4B	97524A032	8	329	0
	RB41011	2	344	0
	RBD3309-1	4	42	0
	RBD3309-3	8	28	0

Part Specifications

Specifications could not be found.

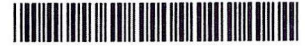
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042456



COPY

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042456

PO Date: 1/31/19

Due Date: 4/24/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RB072610-H-00P			GROUND HANDLING WHEELS	Partial	-	4/24/19	4 pcs	2 pcs	2 pcs	\$3,700.00/pcs	\$7,400.00

Line Item Note 193311 / 193310

Grand Total: \$7,400.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Signature

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www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25062**Shipment Date:** 25-Apr-2019**Ship Via:** Pick up at METEC**Order Number:** 3428**Order Date:** 01/31/19**Customer Code:** DART**Phone:** (613) 632-9577**PO Number:** P0042456**Terms:** Net 60 Days

Quantity									
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number	
1	2	2	0	0	EA	DART-RB072610-H-00P Ground Handling Wheels, dwg # RB072610-H-00 Rev.4	4	3428-01	DAS 40 9-89

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity

2

Part Number

RB072610-H-00P

Part Name

GROUND HANDLING WHEELS

Dwg
Rev.#

4

P.O. Number

42456

DAS
40
9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, April 25, 2019